

# Advanta In-Line Filter Housings

Advanced sanitary filter housings for liquid and gas applications

## Description

The 'Pall' 'Advanta' range of filter housings has been specifically designed and engineered for today's manufacturing processes. These advanced housings are manufactured from 316L stainless steel and are engineered to meet the requirements of the Pharmaceutical, Biotechnology, Cosmetics and Food and Beverage industries. State-of-the-art manufacturing technologies are used to construct a housing ideal for the most critical of applications.

Fine filtration of liquids and gases is a key part of many production processes. These **Advanta** housings have been specifically designed to meet the many requirements of these demanding applications. Optimisation of critical features during the design process has provided a housing range which ensures trouble-free use and low installation and maintenance costs. Areas included in this process were:

- Surface finish
- Suitability for SIP and CIP
- Integrity testing
- Incorporation into automated production processes

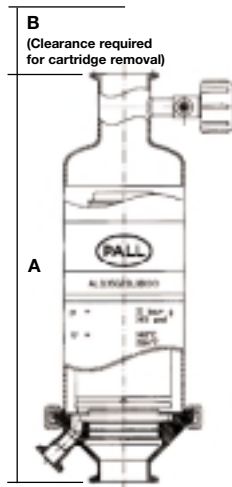


## Features and benefits

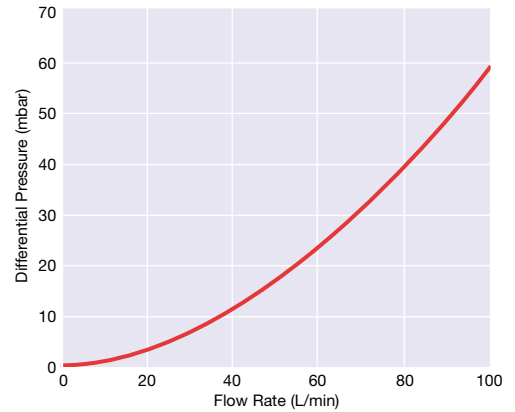
- Aseptic design
  - Ground flush, crevice free welds
  - Electropolished surfaces (internal Ra value <0.4µm)
  - Fully self draining
  - No dead legs
- Low hold-up volumes for maximum product recovery
- Quick fit 'Staubli'-type connections or easy filter integrity testing.
- 'Low Point' sanitary drain valve provides easy and complete draining of filter housing
- Use in automated systems enhanced by range of options
- Quality certificate confirming high quality standards
- CE marked in accordance with Pressure Equipment Directive 97/23/EC

## Dimensions

| Pall Housing Part Number | A(mm) | B(mm) | Weight |
|--------------------------|-------|-------|--------|
| ALI105G23LABH4           | 301   | 150   | 2.2    |
| ALI105G23LDDH4           | 301   | 150   | 2.2    |
| ALI11G23LAAH4            | 437   | 310   | 2.6    |
| ALI11G23LABH4            | 437   | 310   | 2.6    |
| ALI11GA23LDDH4           | 437   | 310   | 2.6    |
| ALI12G23LABH4            | 688   | 564   | 3.5    |
| ALI12G23LDDH4            | 688   | 564   | 3.5    |
| ALI13G23LABH4            | 961   | 818   | 4.3    |
| ALI13G23LDDH4            | 961   | 818   | 4.3    |



## Typical Water Flow vs Differential pressure\*



\*The flow/pressure drop characteristics refer to the empty housing only for water at 20°C. For other liquids multiply pressure drop by relative density. To obtain the total pressure drop of a complete filter assembly, the cartridge pressure drop must be added.

### Gas Filtration:

This housing style is suitable for use in the filtration of gases and the In-Line design ensures the pressure drops are exceptionally low. Pall recommend using the cartridge pressure drop when calculating the system pressure drops. Please refer to the relevant cartridge literature or contact Pall.

## Specification

|                                      |  |
|--------------------------------------|--|
| <b>Maximum Operating Pressure</b>    | 10 bar g   |
| <b>Maximum Operating Temperature</b> | 140°C  |
| <b>Materials of Construction</b>     | Housing - AISI 316L stainless steel<br>Clamp - AISI 314 stainless steel<br>Seal - Silicone elastomer |
| <b>Surface Finish</b>                | Electropolished, typically <0.4 µm RA value  |
| <b>Inspection Documentation</b>      | Test report type 2.3 to EN10204  |

## Main Accessories and Spares

| Pall Part Number                          | Description   |
|---|---|
| ACS0598CM                                 | Diaphragm valve kit for 1/2" Tricomp connection to ISO 2852 (includes clamp and gasket) |
| ACS0429EU                                 | Silicone housing closure gasket   |
| ACS0602EM                                 | Silicone housing valve gasket kit   |
| Further spares and accessories on request |   |

## Ordering Information

Pall Part Number:

ALI1  G  23L   H4

| Code | Filter Cartridge Type |
|------|-----------------------|
| 05   | AB02/AB05 Code2       |
| 1    | AB1 Code7             |
| 2    | AB2 Code 7            |
| 3    | AB3 Code 7            |

| Code | Vent Connection                                       |
|------|---|
| A    | Sanitary valve coupling to <b>Staubli</b> type RBE.03 |
| D    | 1/2" <b>Triclover</b> compatible                      |

| Code | Drain Connection                                      |
|------|---|
| A    | Sanitary valve coupling to <b>Staubli</b> type RBE.03 |
| B    | Sanitary valve with hosetail for 6mm ID Tubing        |
| D    | 1/2" <b>Triclover</b> compatible                      |

| Seal Material** |
|-----------------|
| Silicone        |

\*\*Other materials available upon request. Please contact Pall.

| Inlet / Outlet                     |
|------------------------------------|
| 1 1/2" <b>Triclover</b> compatible |



New York - USA

Phone: (01) 516 484 5400

Fax: (01) 516 625 3610

e-mail: [pharmafilter@pall.com](mailto:pharmafilter@pall.com)

Portsmouth - U.K.

Phone: +44 (0)23 9230 3303

Fax: +44 (0)23 9230 2506

e-mail: [UltrafineUK@pall.com](mailto:UltrafineUK@pall.com)

Visit us on the web at [www.pall.com/biopharmaceutical](http://www.pall.com/biopharmaceutical)

Pall Corporation has offices and plants throughout the world in locations including: Argentina, Australia, Austria, Belgium, Brazil, Canada, China, France, Germany, Hong Kong, India, Indonesia, Ireland, Italy, Japan, Korea, Malaysia, Mexico, the Netherlands, New Zealand, Norway, Poland, Puerto Rico, Russia, Singapore, South Africa, Spain, Sweden, Switzerland, Taiwan, Thailand, United Kingdom, the United States and Venezuela. Distributors are located in all major industrial areas of the world.

Because of developments in technology these data or procedures may be subject to change. Consequently we advise users to review their continuing validity annually. **PALL**, Pall, and Advanta are trade marks of Pall Corporation. Filtration. Separation. Solution. is a service mark of Pall Corporation.

Triclover is a trade mark of Ladish  
Part Numbers quoted above are protected by the Copyright of Pall Europe Limited.  
© 2001. Pall Europe Limited.

PELEH/ZU.SH/CS/04.2000  
2013/CS/06.2001